



The Making of the
Battlefield Earth First Edition
Leather Wrap

Each one of our
Battlefield Earth First Edition
leather wraps is handcrafted
in the United States at
Winston Leather, a company
that specializes in custom
leather products and has been
in business since 1939.

We asked the owner to give us
a tour of his production facility
and show us how the
leather wraps are created.

We thought you would be
interested in joining us
on this tour.





The first step is making the die which is used to cut the leather in the shape of the wrap.



The die is then mounted on a press to cut the leather in the desired shape. The material used for the wrap is a soft, supple, genuine full-grain imported leather.



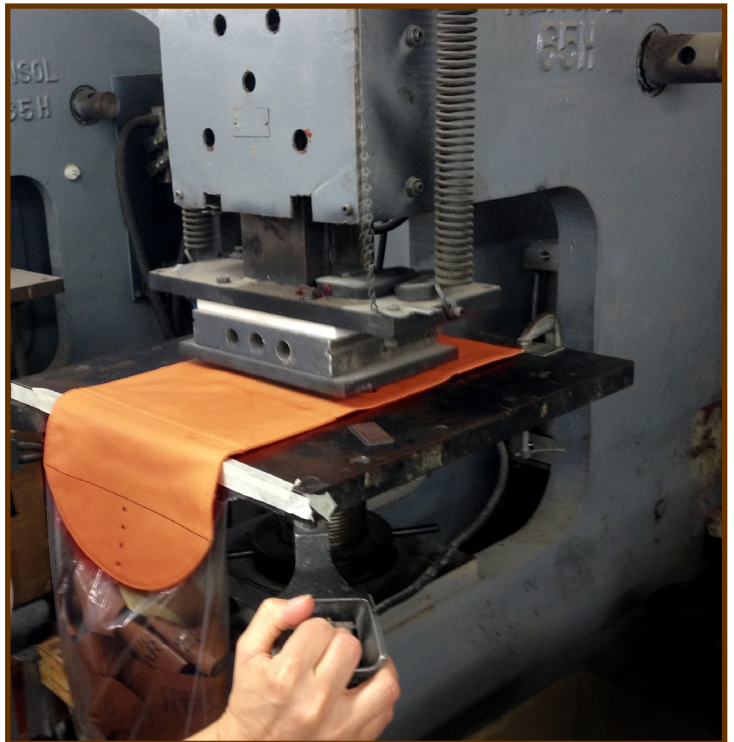
The cut pieces of leather are now ready for the next part of the production line.



Each leather wrap is hand assembled and prepared for final sewing.



Next the pieces of leather are sewn together.



Once the piece is fully assembled, the section which will be on the spine of the book is foil stamped.



At the next station, the leather thong is threaded through the holes in the cover flap section.



Each of the completed wraps are cleaned and inspected to ensure they meet Winston Leather's final Quality Control specifications before being shipped out to Los Angeles.



A *Battlefield Earth* First Edition book is inserted into the wrap and a book plate is added as the final step. Your book is now ready to be shipped out.



Available in Cheyenne brown
and Spanish dark brown.



Order your copy.

*"In that trench there,
sixty-seven cadets died,
fighting the last battle of the Psychlo
invasion over a thousand years ago.
When I first saw that trench,
it gave me my first hope.
It was not that they lost, it was that
they fought at all against hopeless odds.
They did not die in vain.
We are here. We are fighting again.
You and your fellow pilots control
the skies of Earth."*

—Jonnie Goodboy Tyler
Battlefield Earth